

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)  
 CSSS-TCO-010-156992  
 Issue date: 11/27/2023 Revision date: 11/27/2023 Version: 1.1

### SECTION 1: Identification

#### 1.1. Product identifier

Product form : Mixture  
 Product name : Fiberon™PPS-CF10

#### 1.2. Recommended use and restrictions on use

Recommended use : 3D printing materials.  
 Restrictions on use : Not available

#### 1.3. Supplier

Supplier	Importer
JF Polymers(Suzhou) Co., Ltd. Building C and Building G, No. 15, Dianchang Road, Bixi Street, Changshu City, Suzhou City, Jiangsu Province T +86-512-52058005 - F +86-512-52096516 <a href="mailto:zhenxing.miao@polymaker.com">zhenxing.miao@polymaker.com</a>	

#### 1.4. Emergency telephone number

Emergency number : +86-512-52058005 Only available during office hours (9:00a.m.-17:30p.m.)

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

##### Classification (GHS CA)

Full text of H-statements: see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS CA labelling

Hazard pictograms (GHS CA) :

Signal word (GHS CA) :

Hazard statements (GHS CA) :

Precautionary statements (GHS CA) : P264 - Wash hands, forearms and face thoroughly after handling.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P337+P313 - If eye irritation persists: Get medical advice/attention.

#### 2.3. Other hazards

No additional information available

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)

### 2.4. Unknown acute toxicity (GHS CA)

7.5% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral)  
 7.5% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal)  
 7.5% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Chemical name / Synonyms	Product identifier	%	Classification (GHS CA)
Poly(thio-1,4-phenylene)	Poly(thio-1,4-phenylene)	CAS-No.: 25212-74-2	> 80	Not classified
Carbon	-	CAS-No.: 7440-44-0	5 ~ 15	STOT SE 3, H335
2,5-Furandione, polymer with ethene and 1-octene	-	CAS-No.: 85244-45-7	5 ~ 10	Not available
Phosphorous trichloride, reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol	Phosphorous trichloride, reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol	CAS-No.: 119345-01-6	< 0.5	Not classified

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
 First-aid measures after skin contact : Wash skin with plenty of water. If skin irritation occurs: Get medical advice/attention.  
 First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
 First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after eye contact : Eye irritation.

### 4.3. Immediate medical attention and special treatment, if necessary

Other medical advice or treatment : Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)

### 5.2. Unsuitable extinguishing media

Unsuitable extinguishing media : Not available.

### 5.3. Specific hazards arising from the hazardous product

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.4. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

No additional information available

### 6.2. Methods and materials for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.3. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection"

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed and away from heat, sparks and flame. Store in a well-ventilated place. Keep cool.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)

### Eye protection:

Safety glasses

### Skin and body protection:

Wear suitable protective clothing

### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Solid.
Colour	: Black
Odour	: Odorless
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Relative evaporation rate (ether=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: 1.28
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

Reactivity	: The product is non-reactive under normal conditions of use, storage and transport.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reactions known under normal conditions of use.
Conditions to avoid	: Incompatible materials.

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)

Incompatible materials	: Strong oxidizing agents.
Hazardous decomposition products	: Carbon oxides (CO, CO <sub>2</sub> ).
Hardening time:	: No additional information available

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Unknown acute toxicity (GHS CA)	7.5% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 7.5% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 7.5% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))
---------------------------------	--

#### Phosphorous trichloride, reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol (119345-01-6)

LD50 oral rat	> 2000 mg/kg
---------------	--------------

LD50 dermal rat	> 2000 mg/kg
-----------------	--------------

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
IARC group	: Not applicable
National Toxicity Program (NTP) Status	: Not applicable
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after eye contact	: Eye irritation.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Unknown hazards to the aquatic environment (GHS CA)	: Contains 7.5 % of components with unknown hazards to the aquatic environment
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

#### Phosphorous trichloride, reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol (119345-01-6)

LC50 96h - Fish [1]	> 18.65 mg/l
---------------------	--------------

EC50 - Crustacea [2]	> 12.7 mg/l
----------------------	-------------

EC50 72h - Algae [1]	> 78.6 mg/l
----------------------	-------------

#### 12.2. Persistence and degradability

No additional information available

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Ozone : Not classified

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with TDG / DOT / IMDG / IATA

### 14.1. UN number

Not regulated for transport

### 14.2. UN proper shipping name

Proper Shipping Name (TDG) : Not regulated  
 Proper Shipping Name (DOT) : Not regulated  
 Proper Shipping Name (IMDG) : Not regulated  
 Proper Shipping Name (IATA) : Not regulated

### 14.3. Transport hazard class(es)

**TDG**  
 Transport hazard class(es) (TDG) : Not regulated

**DOT**  
 Transport hazard class(es) (DOT) : Not regulated

**IMDG**  
 Transport hazard class(es) (IMDG) : Not regulated

**IATA**  
 Transport hazard class(es) (IATA) : Not regulated

### 14.4. Packing group

Packing group (TDG) : Not regulated  
 Packing group (DOT) : Not regulated  
 Packing group (IMDG) : Not regulated  
 Packing group (IATA) : Not regulated

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

**TDG**  
 Not regulated

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)

### DOT

Not regulated

### IMDG

Not regulated

### IATA

Not regulated

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. National regulations

#### Poly(thio-1,4-phenylene) (25212-74-2)

Not listed on the Canadian DSL (Domestic Substances List)/NDSL (Non-Domestic Substances List)

#### Carbon (7440-44-0)

Listed on the Canadian DSL (Domestic Substances List)

#### 2,5-Furandione, polymer with ethene and 1-octene (85244-45-7)

Listed on the Canadian DSL (Domestic Substances List)

Canada DSL NDSL Flags

Substance was manufactured or imported during the transitional period (e.g. January 1, 1987 and July 1, 1994);  
Assessed and added to the DSL on basis that it met RRR polymer criteria and there was no suspicion of toxicity with this form of the substance

#### Phosphorous trichloride, reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol (119345-01-6)

Listed on the Canadian DSL (Domestic Substances List)

### 15.2. International regulations

#### Fiberon™PPS-CF10

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

#### Poly(thio-1,4-phenylene) (25212-74-2)

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

#### Carbon (7440-44-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

Listed on INSQ (Mexican National Inventory of Chemical Substances)

# Fiberon™ PPS-CF10

## Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)

### 2,5-Furandione, polymer with ethene and 1-octene (85244-45-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

### Phosphorous trichloride, reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol (119345-01-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

## SECTION 16: Other information

Issue date : 11/27/2023  
 Revision date : 11/27/2023

### Full text of H-statements:

H335	May cause respiratory irritation.
------	-----------------------------------

Safety Data Sheet (SDS), Canada

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

Author: Hangzhou C&K Testing Technic Co., Ltd.      Website: [www.cirs-ck.com](http://www.cirs-ck.com)      Tel: 0571-89900715      Email: [test@cirs-group.com](mailto:test@cirs-group.com)

